

ROTARY DIE CYLINDER INSERTS



**Torx Removable
Inserts
Can Replace
Existing Insert:**

INSERT	PART#	ID	OD	LENGTH	NOTE
	#114120	5/8"-18	1 1/4"-12	1 1/4"	
	#581800	5/16"-18	5/8"-18	5/8"	
	#581M80	M8-1.25	5/8"-18	5/8"	
  #312935 w/adhesive #346855 w/adhesive   #516180 #516180-A	#142000	1/4"-20	1/2"-20	5/8"	
	#142000-H	1/4"-20	1/2"-20	5/8"	Hardened
	#381680	3/8"-16	1/2"-20	5/8"	
	#312935	5/16"-18	1/2"-20	5/8"	Recessed/Adhesive/Slot
	#346855	M8-1.25	1/2"-20	5/8"	Recessed/Adhesive/Slot
	#516180	5/16"-18	1/2"-20	5/8"	
	#516180-A	5/16"-18	1/2"-20	5/8"	Adhesive
	#516180-H	5/16"-18	1/2"-20	5/8"	Hardened
	#516180-SS	5/16"-18	1/2"-20	5/8"	Stainless Steel
	#516380	5/16"-18	1/2"-20	3/8"	
	#M101220	M10-1.50	1/2"-20	5/8"	MHI EVOL WWH4548
	#M81220	M8-1.25	1/2"-20	5/8"	
   #516180-TXA #516180-TXH   #516180-TXHA #516180-TXHA	#516180-TX	5/16"-18	1/2"-20	5/8"	Torx T-45
	#516180-TXA	5/16"-18	1/2"-20	5/8"	Torx T-45 Adhesive
	#516180-TXH	5/16"-18	1/2"-20	5/8"	Torx T-45 Hard
	#516180-TXHA	5/16"-18	1/2"-20	5/8"	Torx T-45 Hard Adhesive
	#142000-TX	1/4"-20	1/2"-20	5/8"	Torx T-40
	#142000-TXH	1/4"-20	1/2"-20	5/8"	Torx T-40 Hard
	#581800-TX	5/16"-18	5/8"-18	5/8"	Torx T-45
  #516180-S #516180-SA Pre-Applied Adhesive	#142000-S	1/4"-20	1/2"-20	5/8"	Slot
	#142000-SH	1/4"-20	1/2"-20	5/8"	Slot & Hardened
	#516180-S	5/16"-18	1/2"-20	5/8"	Slot
	#516180-SA	5/16"-18	1/2"-20	5/8"	Slot & Adhesive
	#516180-SH	5/16"-18	1/2"-20	5/8"	Slot & Hardened
	#516180-SSS	5/16"-18	1/2"-20	5/8"	Slot & Stainless
	#M61220-SA	M6-1.0	1/2"-20	5/8"	Slot & Adhesive
	#M81220-S	M8-1.25	1/2"-20	5/8"	Slot
	#M81220-SA	M8-1.25	1/2"-20	5/8"	Slot & Adhesive
	#515180-S	5/16"-18	1/2"-20	5/8"	Slot
	#515180-SH	5/16"-18	1/2"-20	5/8"	Slot & Hardened
  #617180-TXHA	#617180-TXHA	5/16"-18	1/2"-20	1/2"	Hardened w/Adhesive
	#617180-S	5/16"-18	1/2"-20	1/2"	Slot
	#617180-SH	5/16"-18	1/2"-20	1/2"	Slot & Hardened
	#M82331-S	M8-1.25	1/2"-20	1/2"	Slot
  #M8M120-ZS #M10M160-TXA	#M8M160-S	M8-1.25	M16-1.50	.520"	Emba #166Z48
	#M8M160-SH	M8-1.25	M16-1.50	.520"	Emba #166Z48 (Hard)
	#M10M160-S	M10-1.50	M16-1.50	.520"	Slot
	#M10M160-TXA	M10-1.50	M16-1.50	.520"	Torx w/Adhesive (Emba)
	#M56M160-S	5/16"-18	M16-1.50	.520"	Slot
	#M8M120-ZS	M8-1.25	M12-1.75	.625"	Slotted & Zinc Coated IMG/Dong Fang 0228.40101

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INSERT	PART#	ID	OD	LENGTH	NOTE
	#121356	5/16"-18	1/2"-13	5/8"	
	#121356-H	5/16"-18	1/2"-13	5/8"	Hardened
	#121356-S	5/16"-18	1/2"-13	5/8"	Slot
	#121356-SH	5/16"-18	1/2"-13	5/8"	Slot & Hardened
	#M81213-S	M8-1.25	1/2"-13	1/2"	Slot
	#151356-S	5/16"-18	1/2"-13	5/8"	Slot
	#151356-SH	5/16"-18	1/2"-13	5/8"	Slot & Hardened
	#151226-S	5/16"-18	1/2"-13	1/2"	Slot
	#151226-SH	5/16"-18	1/2"-13	1/2"	Slot & Hard
	#M81226-S	M8-1.25	1/2"-13	1/2"	Slot
	#716516-LH	5/16"-18	7/16"-13	5/8"	LH Thread OD
	#516346-S	5/16"-18	3/4"-16	5/8"	Slot
	#506188	5/16"-18	1/2"-20	5/8"	Large Head
  312180 3020080 3020063	#312180	5/16"-18	M12-1.50	.562"	TCY #312180
	#3020080	M8-1.25	M12-1.50	.590"	Martin #3020080
	#3020063	5/16"-18	M12-1.50	.590"	
  215066 #M12M80-A Pre-Applied Adhesive	#215066	M6-1.0	M8-1.25	.395"	United Stainless
	#M12M80-A	M8-1.25	M12-1.25	.472"	w/Adhesive
	#122000	Blank	1/2"-20	5/8"	Blank
	#516250	5/16"-18	1/2"-20	1.250"	Solid Bottom